

018732



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200
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649.4901
Job Sheet 212745



Part No: 649.4901

Job Qty: 2 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/2/20

Job Tracking No:

Due Date: 10/29/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 12.11.01 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		10/28/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DEC 16 2020

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Container No: S322016



Part: 649.4901

Job No: 212745

Serial No/Batch: S322016

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 12/16/20

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
120	Small Fab - 2 - B4B	2	10/29/20	0.00 0.67	Small Fab - 1 - B4B
	pcs				Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
					Small Fab - 9 - B4B
					Small Fab - Various 1 - B4B
130	QC 5	2	10/29/20	0.00 0.00	QC 5 - 10
	pcs				QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 82
140	Packaging 3-1 - Stock - B4B	2	10/29/20	0.00 0.00	Packaging 3 - 1 - B4B
	pcs				Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B

DEC 17 2020

DEC 21 2020

DAS
28
9-89

DEC 21 2020

				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
150 QC 21 - SA	2	10/29/20	0.00 0.00	QC 21 - SA - 21	DEC 21 2020
	pcs			QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	
				QC 21 - SA - 28	

DAS
21
9-89

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg Assemble as per dwg Apply RTV TO ALL FAYING SURFACES RTV 598

BATCH: S31162 exp 8/05/22

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS DWG PER APICAL MPP-120 BY STAMPING PART#, REVISION & SERIAL # ***

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
649.5311	Upper Deflector	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S301796
649.8301	Cutter Sub Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	S321983
MS21042L08	Nut	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	S307361
MS27039-08-19	Screw	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	S318743
NAS1149FN832P	Washer (AN960-8)	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	S316423

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	649.5311	2	5	0
	649.8301	2	0	0
	MS21042L08	6	926	0
	MS27039-08-19	6	576	0
	NAS1149FN832P	12	1,884	0

Part Specifications

Specifications could not be found.

Plex 9/2/20 9:50 AM dart.lacelle.linda

OK034
ST303
GA015
ST263